

#### P120 Series

### Snap Acting Non-Bleed Pneumatic Level Control

#### Application - High & Low Liquid Level Control; WP 1500 psig to 5000 psig

- Float-actuated Pneumatic Switch for High or Low Level control
- 316 Stainless Steel construction for use with most Liquids or Liquid interfaces
- Low Specific Gravity of 0.5 and above; 0.4 with counterweight
- Interface as low as 0.1 Specific Gravity differential
- Direct mounting inside vessel or External Float Cage
- Use on production separators, heaters/treaters, scrubbers, liquid accumulators & process vessels
- Snap Acting Non-Bleed from 0 to full supply

#### Features and Benefits of the P120 Series

- Manual Override available for in-service Field Testing
- Durable, Dependable 316 SS wetted components for Corrosion Resistance
- Few Moving Parts for Reduced Maintenance and long term Performance
- No Internal Seal used on standard body thus eliminating the possibility of process fluid leakage
- Excellent Serviceability with Quick-change replacement parts
- Displacer options for various Pressure, Specific Gravity and Interface applications
- Direct-acting or Indirect-acting simply by altering the supply and exhaust connections

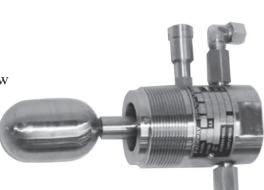
## **P120 Common Options**

- 1½" NPT process connection
- 316 SS and 304 SS flanged connections
- Float Arm Extensions on standard and extended body styles
- Counterweight for Lower S.G.
- Extended body with horizontal or vertical displacer
- Annulus Plug for use with sediments
- VB100 Series Volume Booster for increased pnuematic output flow
- SS Lanyard & Tag

# **Benefits of ALL Pathway Control Products**

- Personalized service and support expertise
- Responsive On-time Delivery
- Time-tested & proven design providing Dependable, Long-term service
- Made in USA

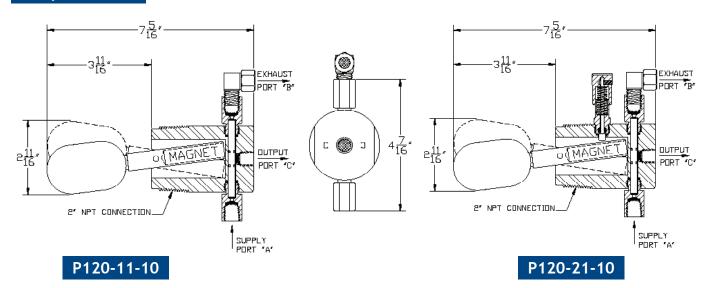






# P120 Series Snap Acting Non-Bleed Pneumatic Level Control

#### Sample Models



## **Specifications**

**Working Pressure:** 1500 psig; available up to 5000 psig; 1500 psig with manual override

1500 psig to 3000 psig with Ring Bolted Cage

Output: Snap Acting, Non-Bleed from 0 to Full Supply

Supply Pressure: Up to 30 psig; Up to 60 psig; Up to 100 psig

**Temperature:** -40° F to +450° F with SS float; 180° F max with polypropylene displacer

**Specific Gravity:** 0.5 minimum; lower SG available; interface 0.1 differential

Materials: 316 Stainless Steel Wetted components; optional materials available

**Process Connection:** 2" NPT standard, 1½" NPT, Ring Bolted on P120C, 3" flanged or larger

Supply/Output Connections: 1/4" NPT



# P120 Series Snap Acting Non-Bleed Pneumatic Level Control

#### Ordering Chart Example:

<u>P120- 1 1 - 1 0</u>

(#) Option #, see Special Materials & Features below

P1	20	SI	ERI	ES
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Pneumatic Level Control

or

#### P120C

Ring Bolted Body with External Cage, WP 1500 psig to 3000 psig (body style 0)

	BODY STYLE		
0	1½" NPT body; or Ring bolted body on		
	P120C (no manual override)		
1	2" NPT standard body		
2	2" NPT, manual override*		
3	Extended body, 2" NPT, vertical displacer /		
	float (type 3, 7, 8, 9)		
4	Extended body, 1½" NPT, manual override*,		
	horizontal displacer/float (type 3, 9)		
6	Extended body, 2" NPT, manual override*,		
	vertical displacer (type 3, 7, 8, 9)		
7	Extended body, 2" NPT, horizontal displacer/		
	float (type 3, 7, 8, 9)		
8	Extended body, 2" NPT, manual override*,		
	horizontal displacer/float (type 3, 7, 8, 9)		
9	1½" NPT body, manual override*,		
	float /displacer (type 1 or 2)		
	*WP 1500 psig on manual override		

	FLOAT/DISPLACER TYPE
1	316 SS standard float, WP 1500 psig; 0.5 SG
	min (body style 0, 1, 2, 9)
2	Polypropylene high pressure displacer, WP up
	to 5000 psig, 3000 psig on P120C; +180° F
	max temp; 0.6 SG min. (body style 0, 1, 2,9)
3	Interface Polypropylene displacer, WP up
	to 5000 psig, 3000 psig on P120C;
	+180° F max temp; upper fluid < .870 SG,
	lower fluid > .970 SG
4	Customer defined SG for upper and lower
	fluid interface
6	316 SS higher pressure float,WP 2000 psig
7	316 SS 2"x 6" float, WP 250 psig
8	316 SS 2"x 6" float, WP 1500 psig
9	Polypropylene high pressure displacer, WP up
	to 5000 psig; +180° F max temp; 0.5 SG min
	(extended body style 3, 4, 6, 7, 8)

OTHER SELECTIONS (add as needed)		
0	No other options	
2	Annulus plug	
3	VB100 Series Volume Booster	
	(303 Stainless Steel)	
5	Customer Specified Requirements	
	For Example:	
	Stainless steel flanged connection (304 SS & 316 SS)	
	Standard Counterweight for lower SG	
	Float arm extension ( specify length)	
	Extended cable length for vertical float/ displacer	
	Monel, smaller size float	
	Weld SS float to float arm	
	Ring bolted body without external cage	
	Cable pull for manual override	
	ID tag with lanyard (304 SS & 316 SS)	

SUPPLY PRESSURE	
1	30 psig (flow rate 40 scfh at 30 psig)
2	60 psig (flow rate 25 scfh at 30 psig)
3	100 psig (flow rate 15 scfh at 30 psig)

#### **SPECIAL MATERIAL & FEATURES**

- 5 Used by Pathway to indicate custom material and/or feature. Placed in model number in the position it relates to.
  When used, an option number will be assigned by Pathway (see below)
- (#) Option # (in parentheses at end of model number)
  Pathway will assign option number unique to custom material and/or features